

MAY 01 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-738-011
Job Sheet 176728



Part No: D412-738-011

Job Qty: 1 ea

Part Name: Aircraft Disabling Device



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/30/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/A IPP Rev:D Removed Manufacturing 06-03-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Stores/Pkg-1	1-80 9:18g	NOV 20 2018
110	Packaging	1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging1-4	1-80 9:18g	NOV 20 2018
120	QC	1 pcs	5/18/18	5/18/18	0.00	0.00	QC4	1-80 9:18g	NOV 20 2018
125	DC	1 pcs	5/18/18	5/18/18	0.00	0.00	DC	1-80 9:18g	NOV 20 2018
130	Packaging	1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-2	1-80 9:18g	NOV 20 2018
140	QC21-FG	1 Ea	5/18/18	5/18/18	0.00	0.00	QC21	1-80 9:18g	NOV 20 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D412-738-011 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D412-738-011 Location: _____ PPP Rev: _____

Ensure that keys are attached to D3368-041 and D3393-041 D3368-041 Key Numbers D3393-041 Key Numbers

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3393-041	Battery Lock	1 Ea (1 ea)	90-Start up Operation	5111058
D3368-041	Tail Rotor Pedal Lock	1 Ea (1 ea)	120-QC	5124101

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3393-041	1	2	0
120-QC	D3368-041	1	0	0

Part Specifications

Specifications could not be found



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

/18 10:40 AM Dart.lajeunesse.marie

Container No: S129308



Part: D412-738-011

Job No: 176728

Serial No/Batch: S129308

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformity only 1/20/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐								
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval					
Description Work Order Deviation				Disposition				Completed By				
								Lead hand / Supervisor Approval Verification				
												QC / QA Coordinator Approval
Root Cause		FAULT CATEGORY										
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐							
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐							
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐							
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐							
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐							
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐							
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐							
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐							
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐							
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐							
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____										
Misidentified ☐	Past Due ☐											

4.0 PARTS LIST

-011	Part Number	Description
X	D412-738-011	DUAL DISABLING KIT
1	D3368-041	TAIL ROTOR PEDAL DISABLING KIT
1	D3368-051	* PEDAL LOCK ASSEMBLY
1	D3384-047	* CYCLIC SOCK
1	HX-81	* 1/4" -20 SOCKET HEAD CAP SCREW
2	AN960-416	* WASHER
1	D3373-7K	** KEY, REPLACEMENT
1	D3393-041	BATTERY DISABLING KIT
1	D3373-1K	** KEY, REPLACEMENT

* shown for reference only, part is included in D3368-041 assembly above

** shown for reference only, p/n for ordering replacement keys

• COPYRIGHT © 2005 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C
Date: 05.05.02

Change Record

Part Number D412-738-011

Description DUAL DISABLING KIT

Page 1 of 1[illegible]

